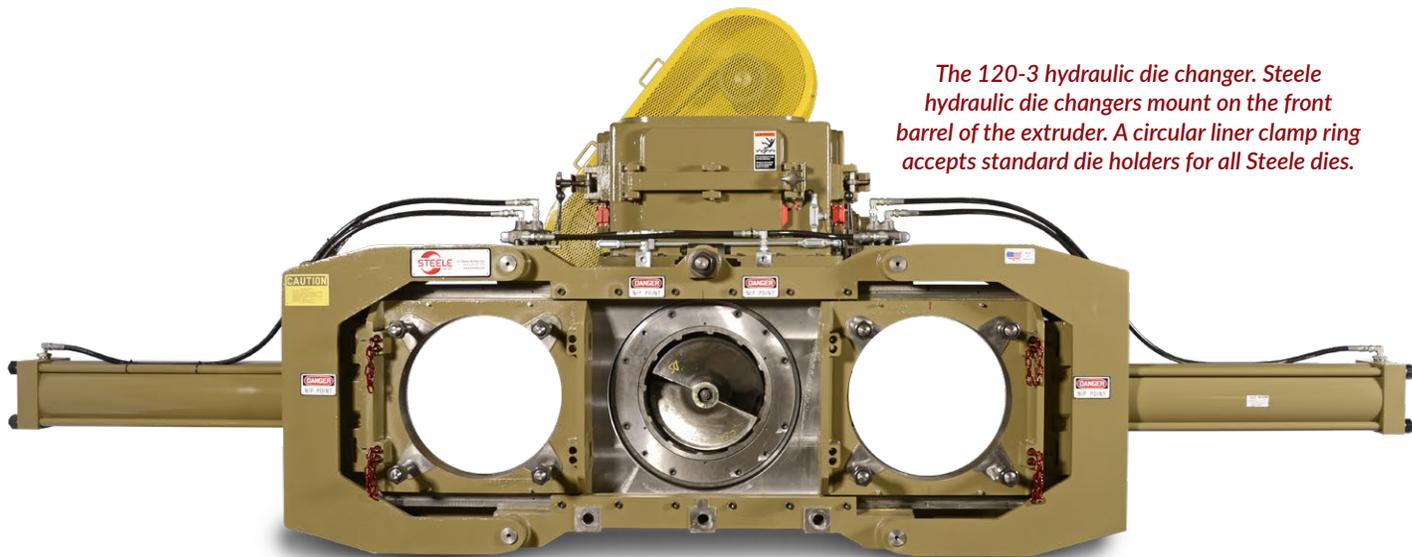


## Steele hydraulic die changers – Engineered for safer, faster die changes and maintenance

*The 120-3 hydraulic die changer. Steele hydraulic die changers mount on the front barrel of the extruder. A circular liner clamp ring accepts standard die holders for all Steele dies.*



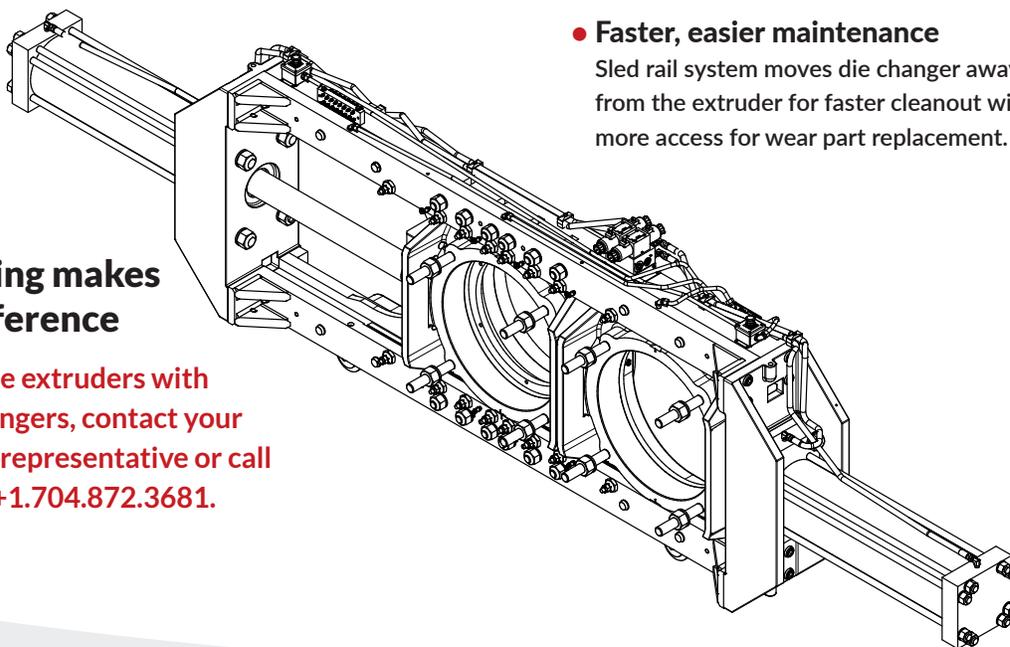
We engineered our hydraulic die changers for machine operators and maintenance crews. Adding them to your Steele extruders improves operator safety and reduces downtime.

Once installed, you can shear a large diameter, stiff clay column and complete a die changeover in about 60 seconds.

- **Safer die changes**  
Remote operation and fast automation keep workers away from moving die carrier.
- **Improved process efficiency**  
Die changes require one lever instead of an entire maintenance crew.
- **Faster, easier maintenance**  
Sled rail system moves die changer away from the extruder for faster cleanout with more access for wear part replacement.

### Steele engineering makes the material difference

To retrofit your Steele extruders with our hydraulic die changers, contact your regional Steele sales representative or call the Steele offices at +1.704.872.3681.



## We make four hydraulic die changer models

- 
- 25-3 HDC** Designed for our 25B extruder, featuring a manually operated sled system and auto greaser.
- 
- 45-3 HDC** Designed for our 45AT extruder, featuring a manually operated sled system and auto greaser.
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- 90-3 HDC** Designed for our 90AD extruder. Features an electric winch for the sled system, self-cleaning and -centering sled rail system, and auto greaser.
- 
- 120-3 HDC** Designed for our 120A Extruder. Features an electric winch for the sled system, self-cleaning and -centering sled rail system, and auto greaser.
- 



*The 25-3 hydraulic die changer mounted on our 25B extruder.*

All Steele hydraulic die changers require a hydraulic power pack for operation. The extruder must have our Model B Load Controller or its equivalent, as they don't have shear pins. We offer hydraulic power packs to operate these die changers.

The 120-3 HDC requires a hydraulic power pack rated for 25GPM @ 1600 psig. Our other die changers require 8.5 GPM @ 1500 psig.

**Contact us for more information on Steele engineered shaping solutions.  
+1.704.872.3681 | [info@jcsteele.com](mailto:info@jcsteele.com) | [www.jcsteele.com](http://www.jcsteele.com)**